



**BUREAU
VERITAS**

CERTIFICATE

awarded to

DAMEN MARINE COMPONENTS GDANSK Sp. z.o.o.
ul. Sztutowaska 21, 80-722, Gdansk, Poland

Bureau Veritas Latvia certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

EN ISO 3834-2: 2006

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/018**

Audit report N°: **RIG02024522**

Original approval date: **08/03/2017**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Certificate issued on: **08/03/2020**

Version: **1**

This certificate is valid until: **07/03/2023**

Made at: **Bureau Veritas Latvia,
Duntess street 17a, Riga, LV-1005, Latvia**

Product certification body manager



Normunds Ozols



ANNEX TO CERTIFICATE N° S1-355-20/018

Type of products: **Marine components and steel structural components**

Product Standards: **Customer specifications**

Parent Materials groups (according CEN ISO/TR 15608:2006):

Carbon steel till S460 (group 1.1; 1.2; 1.3; 2.1)

Aluminium (group 22.4)

Martensitic stainless steel 1.4418 (group 7.2)

Austenitic stainless steel 304, 316 (group 8.1)

Duplex (group 10)

Welding and allied processes (according to ISO 4063):

121 (Submerged arc welding with solid wire electrode)

131 (MIG welding with solid wire electrode)

135 (MAG welding with solid wire electrode)

136 (MAG welding with flux cored electrode)

141 (TIG welding with solid rod)

Welding position (according to ISO 6947):

PA, PB, PC, PD, PE, PF, PH, H-L045

Responsible welding co-ordinator:

Slawomir Miszczuk, born 10/01/1966 (EWE)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders:	EN ISO 9606-1
Welding coordination personnel:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding procedures:	EN ISO 15614-1, EN ISO 15614-2
Post weld heat treatment (sub-contracted):	EN ISO 17663
Inspection and testing during welding:	EN ISO 13916, EN ISO 1011-1; -2; -3
Inspection and testing after welding (sub-contracted):	EN ISO 17635, EN ISO 17636-1, EN ISO 17637, EN ISO 17640, EN ISO 3452-1
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	EN ISO 17662

On: **08/03/2020**

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